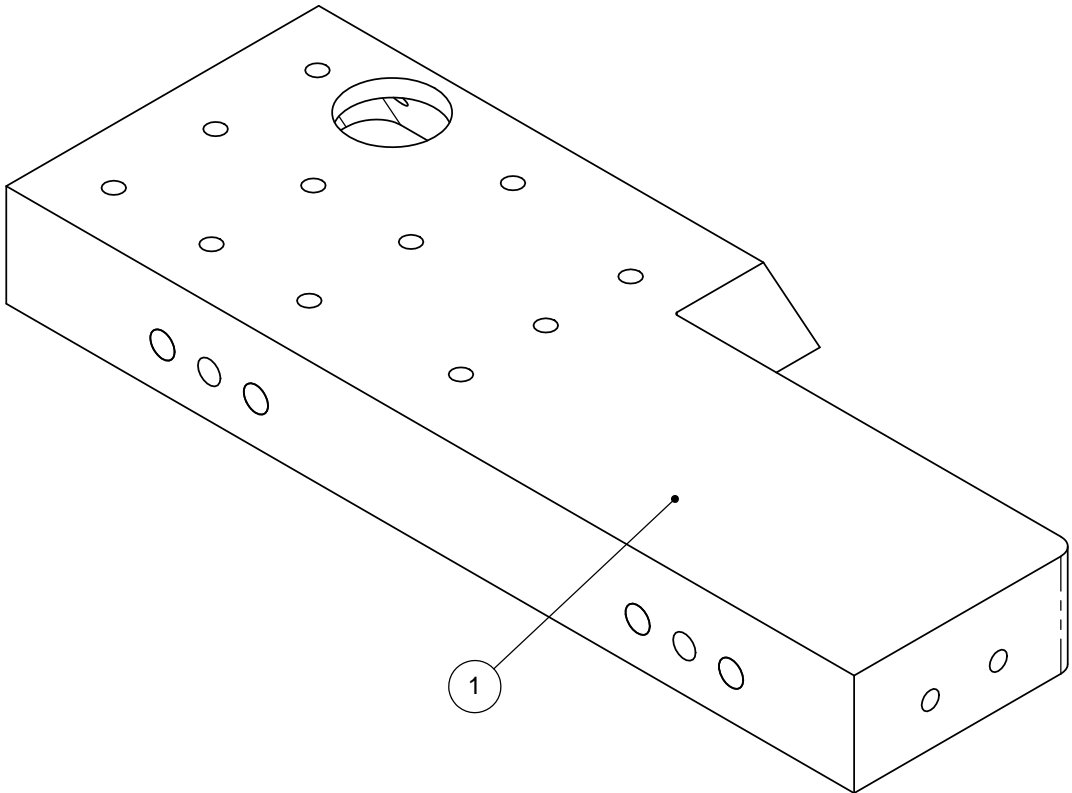
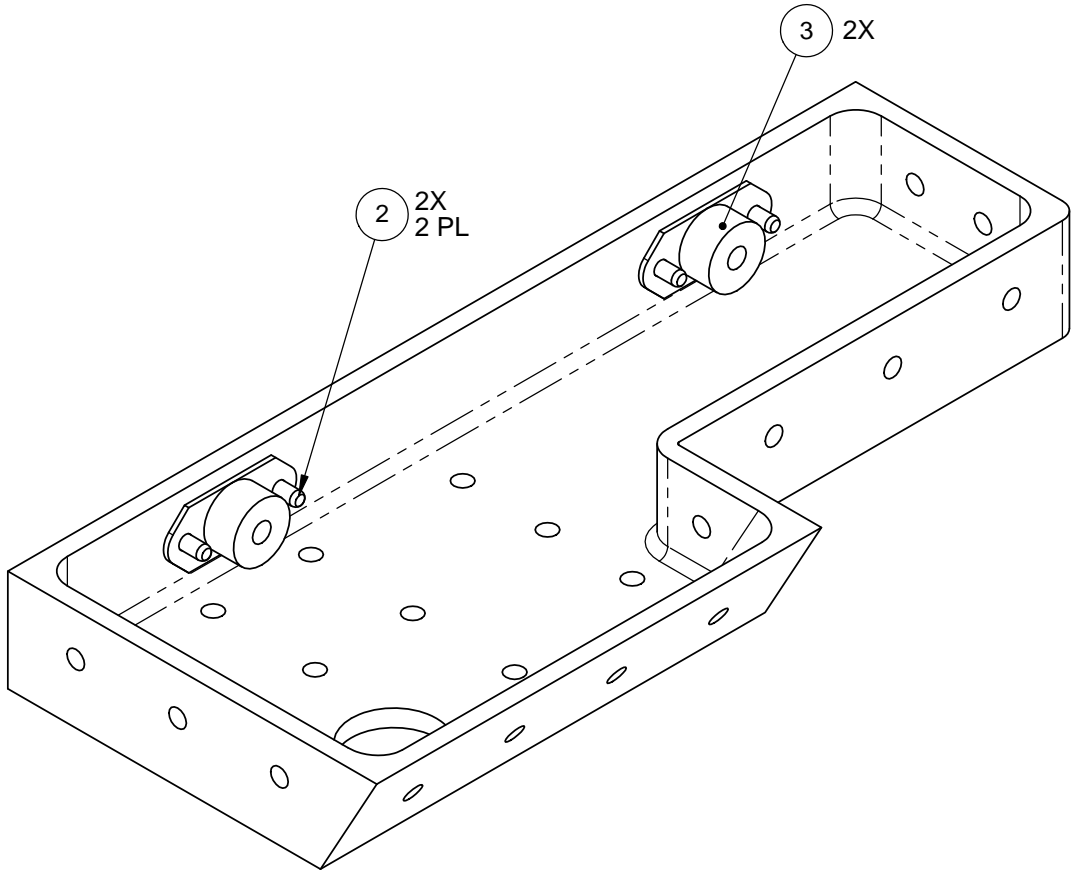


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4492-041	UPPER BLOCK ASSY
1	1	D4492-1	UPPER BLOCK LOWER DOOR
2	4	MS20426AD3-5	RIVET, CSK
3	2	MS21059L08	NUTPLATE

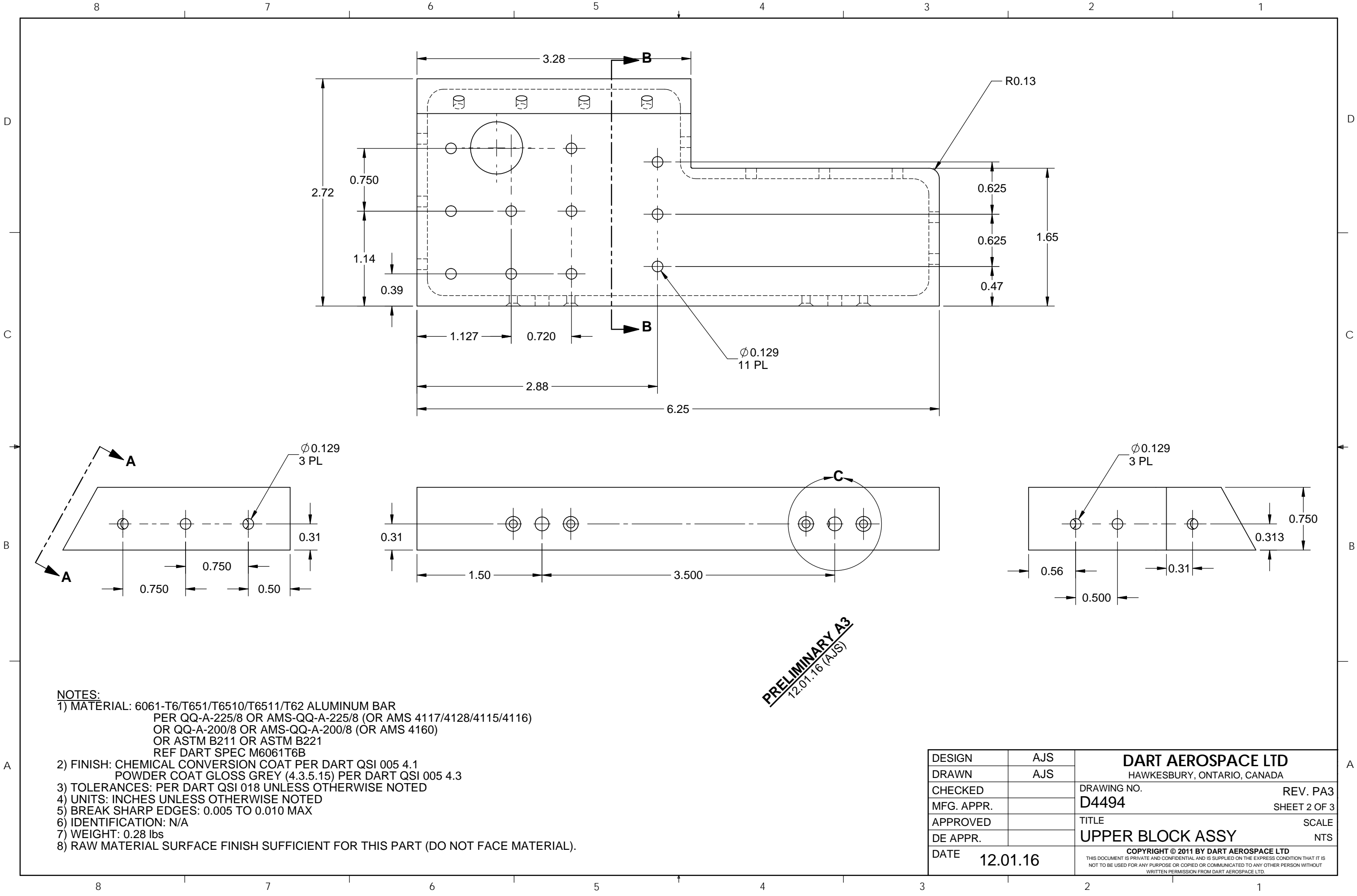


D4494-041 UPPER BLOCK ASSY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4494-041" USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.30 lbs

PRELIMINARY A3  
12.01.16 (AJS)

PA3	GENERAL REDESIGN	AJS	12.01.16
PA2	SHT 2 C4, HOLE QTY WAS 9. SHT 3 A7 $\varnothing$ 0.63 HOLE REPOSITIONED, ALSO HOLE WAS $\varnothing$ 0.75.	AJS	11.12.14
PA1	PRELIMINARY	AJS	11.11.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4494	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER BLOCK ASSY	NTS
DATE	12.01.16	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

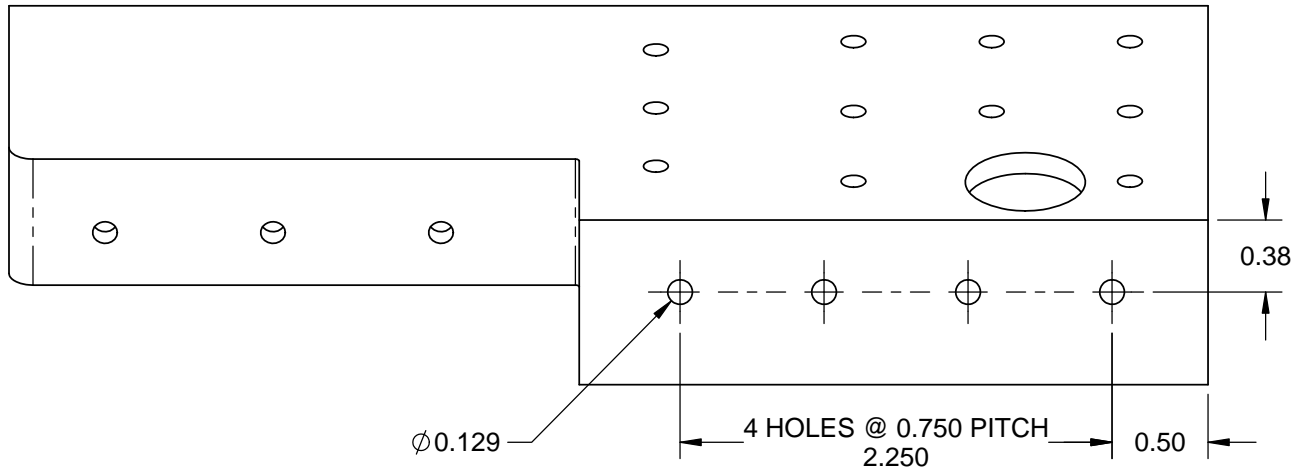


NOTES:

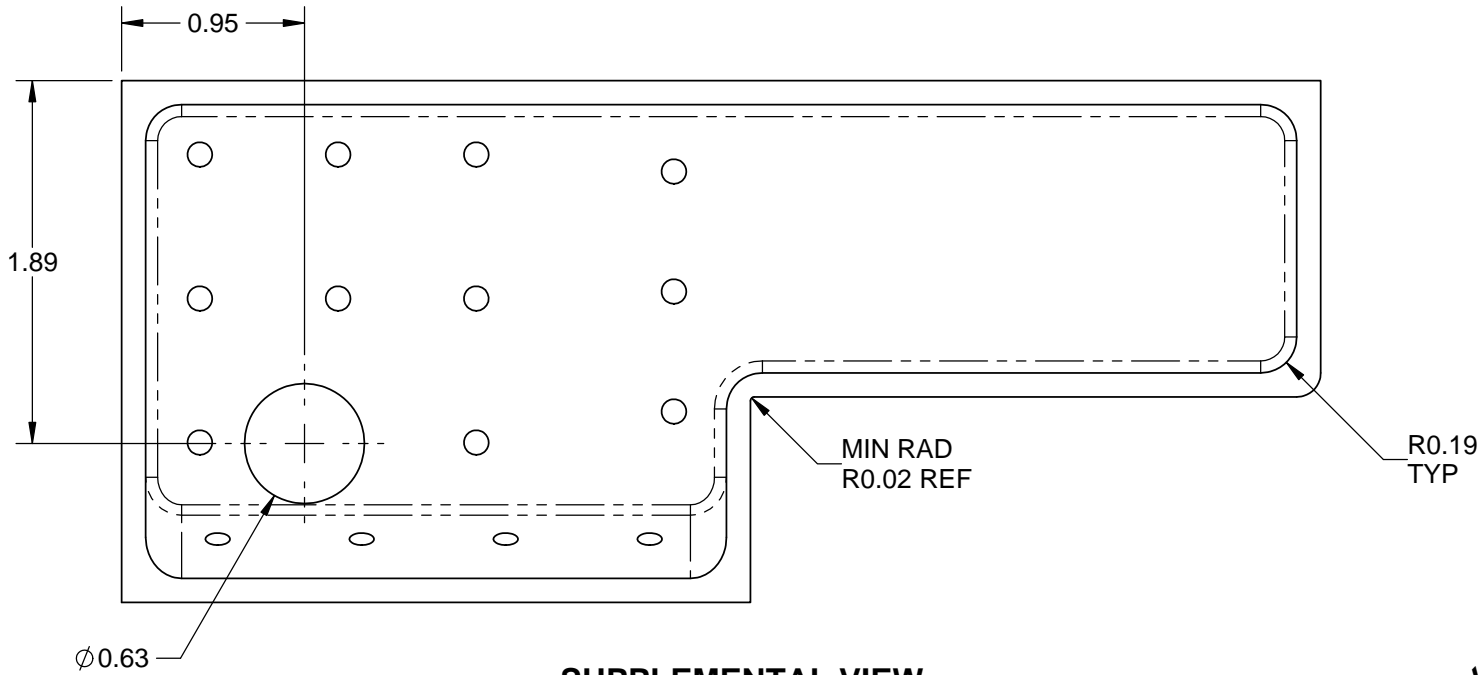
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.28 lbs
- 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL).

PRELIMINARY A3  
12.01.16 (AJS)

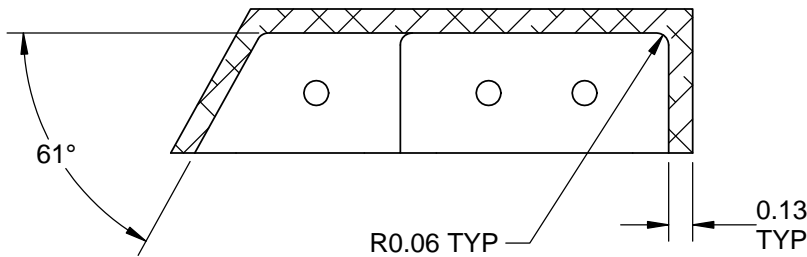
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PA3
MFG. APPR.		D4494 SHEET 2 OF 3
APPROVED		TITLE SCALE
DE APPR.		UPPER BLOCK ASSY NTS
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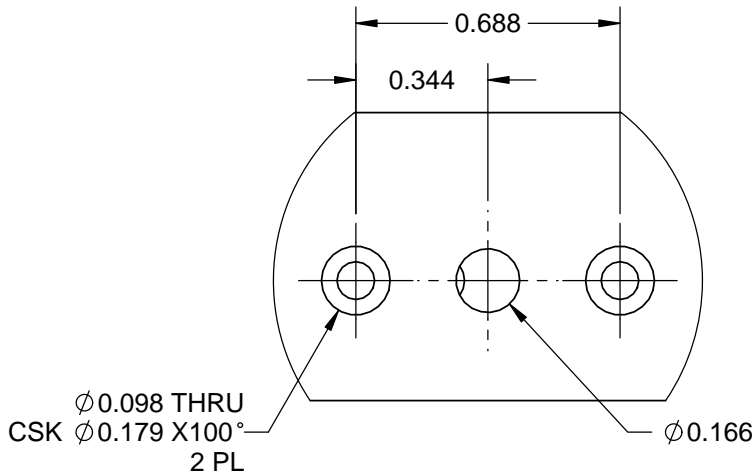
**VIEW A-A**



**SUPPLEMENTAL VIEW**  
(LOOKING UP)



**SECTION B-B**



**SECTION B-B**  
NUTPLATE HOLE DETAIL 2 PL  
(SCALE 2X)

**PRELIMINARY A3**  
12.01.16 (AJS)

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		<b>D4494</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>UPPER BLOCK ASSY</b>	NTS
DATE	12.01.16	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	